



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4278-041
Job Sheet 169083



Part No: D4278-041

Job Qty: 10 ea

Part Name: Upper Rib Assembly-Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/11/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 2 IPP Rev:A 10.11.12 new issue DD ver:EC IPP Rev:B 11.01.20 AS PER DWG REV.C
DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/8/17	0.00	0.00	Start Up Large Fab-6		17-12-06
100	Large Fab	10 pcs		12/11/17	0.00	14.08	Large Fab 1		17-12-6
110	QC	10 pcs		12/11/17	0.00	0.00	QC9		17-12-7
120	QC	10 pcs		12/11/17	0.00	0.00	QC5		17-12-7
130	Packaging	10 pcs		12/11/17	0.00	0.00	Packaging3 Large Fab		17-12-7
140	QC21-SA	10 Ea		12/11/17	0.00	0.00	QC21		DEC 07 2017

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg using jig DT9564

Descriptions: 130 - ***STOCK IN BASKET CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4021-7 5016587-207898 (1x)	10	1	0	0
	D4021-9 5015876	40	1	0	0
	D4034-1 5003623	10	27	0	0
	D4034-3 5013317	10	27	0	0

Part Specifications

Specifications could not be found.

Plex 11/30/17 11:08 AM Dart.lajeunesse.marie

DQA: _____

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work

DISPOSITION

AGAINST DEPARTMENT/PROCESS

k	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
p	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
d	☐	Large Fab	☐	Composite	☐	Supplier	☐		☐

QTY Effective :

MRB (QS1042) Approval

Disposition

Completed By

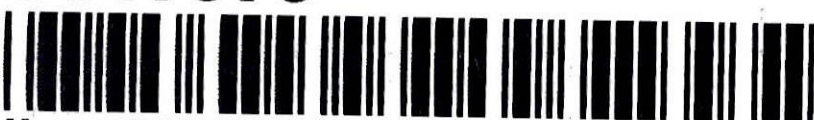
Mfg Date: 12/06/17
Job No: 169083

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

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www.dartaerospace.com

Date

DART
AEROSPACE
S017978



Upper Rib Assembly – Hoop

PART NO: D4278 – 041
Revision:
Operation: Large Fab
Change No:

FAULT CATEGORY

☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
☐	Contamination	☐	Out of Sequence	☐	Part Moved
☐	Countersink	☐	Off-set	☐	Drawing
☐	Cut Too Short	☐	Mislabeled	☐	Finish
☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence

Marks/Chatter

OTHER :

Substation

Past Expiry Date

Misidentified

Process Improvement

Manufacturing Process

Past Due